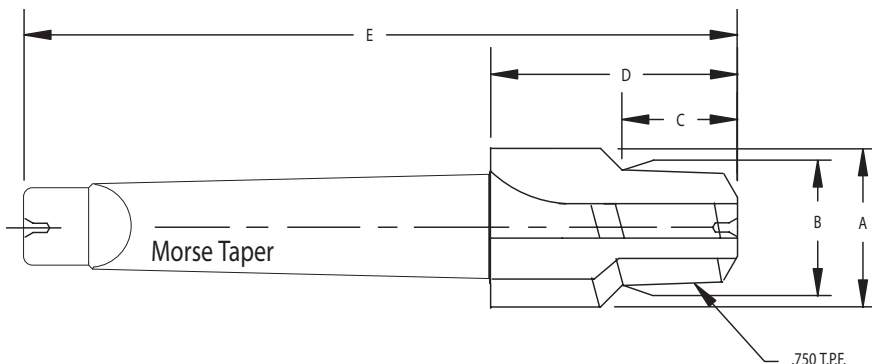


TAPER PIPE REAMERS NPFT (DRYSEAL) OR NPT

HIGH SPEED STEEL MORSE TAPER SHANK



Pipe Tap Cutters will form in one pass a taper reamed and chamfered hole that mates with a tapered pipe thread tap. (For use in pre-drilled tubing or precast holes.) Substantially reduces premature tap wear and breakage. Cutter is completely form relieved for ease of sharpening.



COATINGS AVAILABLE

TITANIUM NITRIDE-TIN
TITANIUM CARBONITRIDE-TICN
TITANIUM ALUMINUM NITRIDE-TIALN
AL TITANIUM NITRIDE-ALTN

COOLANT THRU AVAILABLE

TOOL NUMBER	THREAD SIZE	A DIA.	B DIA.	C REAMER LENGTH	D HEAD LENGTH	E OAL	SHANK DIMENSIONS		NO. OF FLUTES
							MORSE TAPER NO.	SHANK LENGTH	
PR-00HT	1-16-27	5/8	.254	15/32	1-1/4	4-3/8	2	3-1/8	3
PR-01HT	1/8-27	5/8	.347	15/32	1-1/4	4-3/8	2	3-1/8	3
PR-02HT	1/4-18	3/4	.450	21/32	1-3/8	4-1/2	2	3-1/8	3
PR-03HT	3/8-18	7/8	.586	11/16	1-1/2	4-5/8	2	3-1/8	3
PR-04HT	1/2-14	1	.725	7/8	1-7/8	5	2	3-1/8	3
PR-05HT	3/4-14	1-1/4	.937	7/8	1-7/8	5-3/4	3	3-7/8	3
PR-06HT	1-11-1/2	1-1/2	1.173	1-1/16	2-1/8	6	3	3-7/8	3
PR-07HT	1-1/4-11-1/2	1-7/8	1.518	1-1/8	2-1/4	6-1/8	3	3-7/8	3
PR-08HT	1-1/2-11-1/2	2-1/8	1.757	1-1/8	2-1/2	6-3/8	3	3-7/8	4
PR-09HT	2-11-1/2	2-5/8	2.230	1-7/32	2-3/4	7-5/8	4	4-7/8	4
PR-10HT	2-1/2-8	3-1/8	2.670	1-3/4	3-1/8	8	4	4-7/8	4
PR-11HT	3-8	3-1/4	3.296	1-7/8	3-1/2	8-3/8	4	4-7/8	4

